

SECTION 6 Electroslag and Electrogas Consumables

Supplier	Welding	Joint		t max
Type	Position	Type	Grade	mm
Trade Name of Consumable				
CHINA, PEOPLE'S REPUBLIC OF				
KUNSHAN GINTUNE WELDING CO LTD				
Electrogas Welding				
Flux-Cored Wire/Backing Material/Gas Shield				
GFL-702/TC-F/CO ₂	Vu	B	3Y ²	35
WUHAN TEMO WELDING CONSUMABLES CO., LTD WUHAN				
Electrogas Welding				
Flux-Cored Wire/Gas Shield				
YCJEG50/TG-C1.80Z/CO ₂	Vu	B	3Y ¹	35
JAPAN				
KOBE STEEL LIMITED, FUJISAWA PLANT				
Electrogas Welding				
2 x Flux-Cored Wire/Backing Material/Gas Shield				
DW-S50GTF/DW-S50GTR/KL-4/CO ₂	Vu	B	4Y40 ²	80
Flux-Cored Wire/Gas Shield				
HS-42G/CO ₂	Vu	B	3Y ¹	35
KOBE STEEL LIMITED, IBARAKI PLANT				
Electrogas Welding				
2 x Flux-Cored Wire/Backing Material/Gas Shield				
DW-S50GTF/DW-S50GTR/KL-4/CO ₂	Vu	B	4Y40 ²	80
Flux-Cored Wire/Backing Material/Gas Shield				
DW-S1LG/KL-4/CO ₂	Vu	B	5Y40 ² , 4Y ²	40
DW-S43G/KL-4/CO ₂	Vu	B	3, 3Y ¹	35
DW-SA53G/KL-4/80%Ar-20%CO ₂	Vu	B	3Y40 ²	35
Flux-Cored Wire/Gas Shield				
DW-S43G/CO ₂	Vu	B	2, 2Y ¹	35
HS-42G/CO ₂	Vu	B	3Y ¹	35
NIPPON STEEL WELDING & ENGINEERING CO. LTD., NARASHINO PLANT				
Electrogas Welding				
2 x Flux-Cored Wire/Backing Material/Gas Shield				
NSSW EG-47T/NSSW EG-47T/NSSW SB-60VT/CO ₂	Vu	B		70
Flux-Cored Wire/Backing Material/Gas Shield				
NSSW EG-1/NSSW SB-60V/CO ₂	Vu	B	2, 2Y ¹	35
NSSW EG-3/NSSW SB-60V/CO ₂	Vu	B	4Y40 ² , 4Y ²	40
Solid Wire/Flux-Cored Wire/Backing Material/Gas Shield				
NSSW YM-55H/NSSW EG-3T/NSSW SB-60VT/CO ₂	Vu	B	3Y ²	60
NSSW YM-55H/NSSW EG-3T/NSSW SB-60VT/CO ₂	Vu	B	3Y40 ²	80

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KOREA

ESAB SEAH CORPORATION

Electrogas Welding

Flux-Cored Wire/Backing Material/Gas Shield

Dual Shield EG72/CBM600/CO ₂	Vu	B	3Y ²	35
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HYUNDAI WELDING CO. LTD - POHANG PLANT

Electrogas Welding

Flux-Cored Wire/Backing Material/Gas Shield

SC-EG2 Cored/CBM 600/CO ₂	Vu	B	3, 3Y ¹	35
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Solid Wire/Backing Material/Gas Shield

SC-EG3/BS-SG/CO ₂	Vu	B	5Y40 ² , 4Y ²	40
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KISWEL LTD

Electrogas Welding

2 x Flux-Cored Wire/Backing Material/Gas Shield

K-EG3/K-EG3R/CO ₂	Vu	B	4Y40 ²	72
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Flux-Cored Wire/Backing Material/Gas Shield

K-EG2/CO ₂	Vu	B	3Y ²	50
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KOBE WELDING OF KOREA CO. LTD

Electrogas Welding

Flux-Cored Wire/Backing Material/Gas Shield

DW-S1LG/KL-4/CO ₂	Vu	B	4Y ² , 5Y40 ²	40
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DW-S43G/KL-4/CO ₂	Vu	B	3, 3Y ¹	35
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VIETNAM

DONG IL ENGINEERING VIETNAM CO LTD

Electrogas Welding

Flux-Cored Wire/Backing Material/Gas Shield

SC-EG2 CORED/WS-600//CO ₂	Vu	B	3Y ²	35
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